

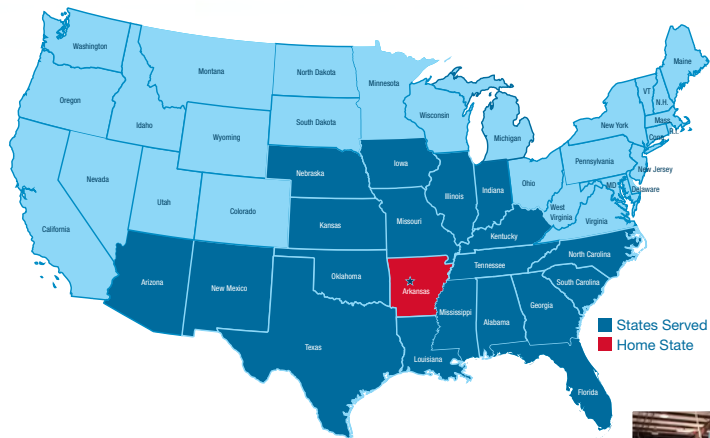
BUILDING TOMORROW'S
better windows
TODAY



*Thank you for choosing WindowMart®
premium window and door products.*



our company



Since 1996, Window Mart® has been recognized as one of America's premier manufacturers of vinyl windows and doors for outstanding quality, great value, and unsurpassed customer service in custom manufactured, premium vinyl window and door products throughout a twenty-state region.



Nothing means more to us than you, our customer. We guarantee your complete satisfaction with the quality of every product that we manufacture and we back it up with one of the best warranties in the industry.



Over

3,000,000

Window Mart® windows have been purchased and installed in homes across America!



our products



Single-Hung Windows

Double-Hung Windows

Horizontal Sliding Windows (Single and Double Available)

Fixed Panel Windows

Casement Windows

Awning Windows

Bay/Bow Windows

Garden Windows

Specialty Shape Windows

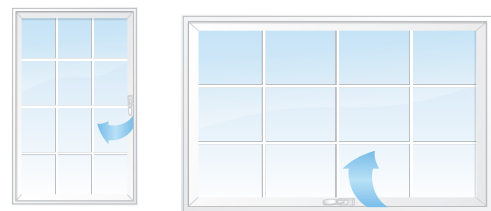
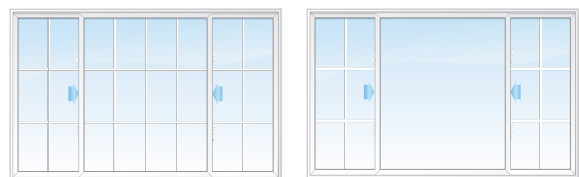
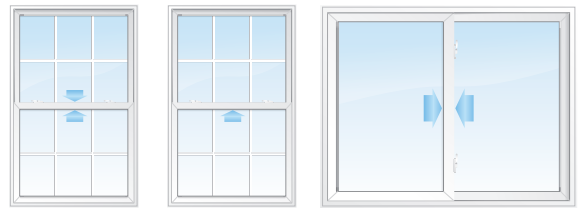
Sliding Patio Doors

Hinged Patio Doors

French Doors

AND SO MUCH MORE!

Our window and door products offer a wide variety of design and efficiency features including many glass, grid, lock, seal and hardware options to choose from to make every order exactly what you want.



Custom design in mind?

No problem. Let one of our design team specialists help you with your order.

quality & efficiency



**More than 50
million windows
featuring SunShield®
technology are
installed in homes
and offices in
North America...
for good reasons.**

Here are **5** compelling reasons:

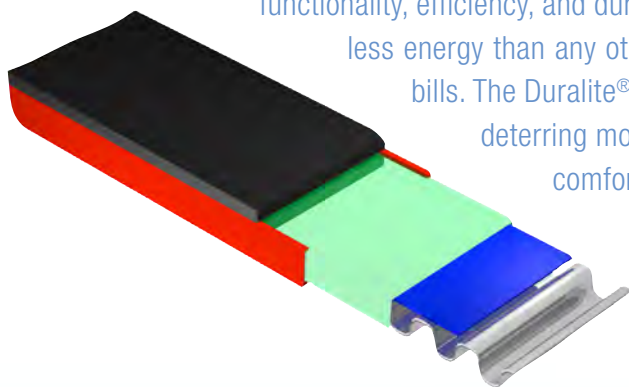
- 1 SunShield provides superior weatherability**
excellent color retention, infrared (heat) reflectance and impact resistance
- 2 SunShield outshines the competition**
exceeds industry standards and outperforms the competition
- 3 SunShield offers dependable color and performance**
consistent, reliable, superior color and weatherability
- 4 SunShield undergoes uncompromising quality testing**
accelerated and real-time weathering tests in certified testing labs located across the country to verify durability in any climate
- 5 SunShield meets the needs of today's homeowner**
low-maintenance, resistant to rot, insect and microbial damage and 100% recyclable for a more sustainable future

Duralite®
Insulating Glass Spacer System

DURALITE® SPACERS ARE MORE EFFICIENT
Envirosealed Windows™ and Doors with Duralite® are designed to meet or exceed Energy Star® requirements.



When purchasing new windows and doors, you'll discover that you have different spacer options to choose from. Choosing high-performance components such as Duralite® can make a real difference in a window's functionality, efficiency, and durability. Duralite® spacers can save you money because they conduct less energy than any other insulating glass spacer, saving you more money on your energy bills. The Duralite® spacer inside a window's insulating unit is also the market's best at deterring moisture and reducing glass condensation, leading to a healthier, more comfortable home.



tru seal
technologies

enviro sealed
windows™

understanding low-E

Ti-AC 36™ Low-E Glass

Window Mart® windows are manufactured with Titanium Low-Emissivity Glass (AGC-TiAC 36) which uses advanced technology adding metal composites into the glass surface during the manufacturing process.

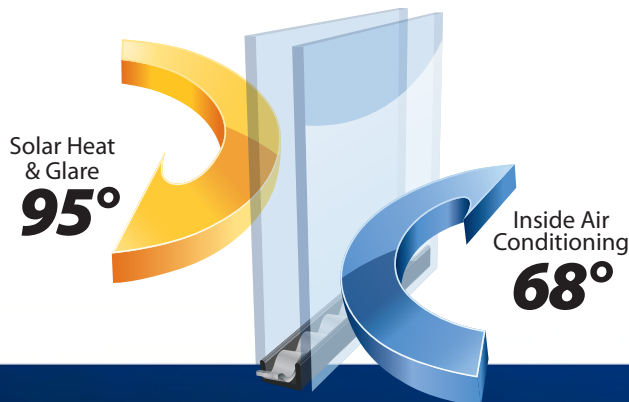
These composites act as an insulating agent due to their ability to reflect heat back to its source. This enables the glass to repel sunlight generated heat away from the home during the summer, while reflecting artificial heat produced during the winter back into the home. Low-E Glass also reduces the potential for health risks or property damage related to the amount of ultraviolet (UV) light and infrared (IR) light that enter into the home through inefficient windows.

Cool Heat-Blocker

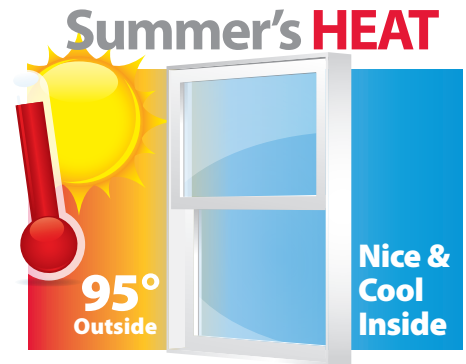
So how cool is Comfort Ti-AC 36? Cool enough to be the solution for homes in which solar heat reduction for cooling is a must. Comfort Ti-AC 36 has a low solar heat gain coefficient that blocks the heat of the sun, helping your air conditioning to work at peak efficiency and keeping your home cool inside. Comfort Ti-AC 36 provides great insulating value, keeping your interior temperatures comfortable.

Warm Insulator

Are you warming up? With Comfort Ti-AC 36, winter blues will be a distant memory. Comfort Ti-AC 36 has a low-emissivity (Low-E) rating.03, which calculates to a center-of-glass U-Value of .24*, making it a great insulator in winter. No other glass product provides better insulating value, helping your furnace to do its work to keep your interior temperatures warm and comfortable.



Low-E technology greatly reduces UV light and heat transfer from passing through the window into the home by reflecting it back to its source.



How does Low-E work in the summer months?

The Low-E technology creates a barrier that absorbs and reflects a large amount of the thermal energy generated from natural sunlight. By doing so, it prevents this thermal energy from entering directly into the home and causing radiant heating or damaging property through discoloration. Under direct sunlight for longer periods of time, it is not unusual for the glass temperature to be even higher as the insulated Low-E Glass unit works to trap the heat inside the unit, preventing much of it from passing through the window.



How does Low-E glass work in the winter months?

Low-E Glass is designed to reflect thermal energy back to its source. In the colder winter months, artificially generated heat is produced in the home. This heat is reflected away from the windows reducing heat loss and maintaining ambient temperatures in the home for longer periods of time.

7000 SERIES

Single Hung



Double Hung



Horizontal Slider






Fixed Picture



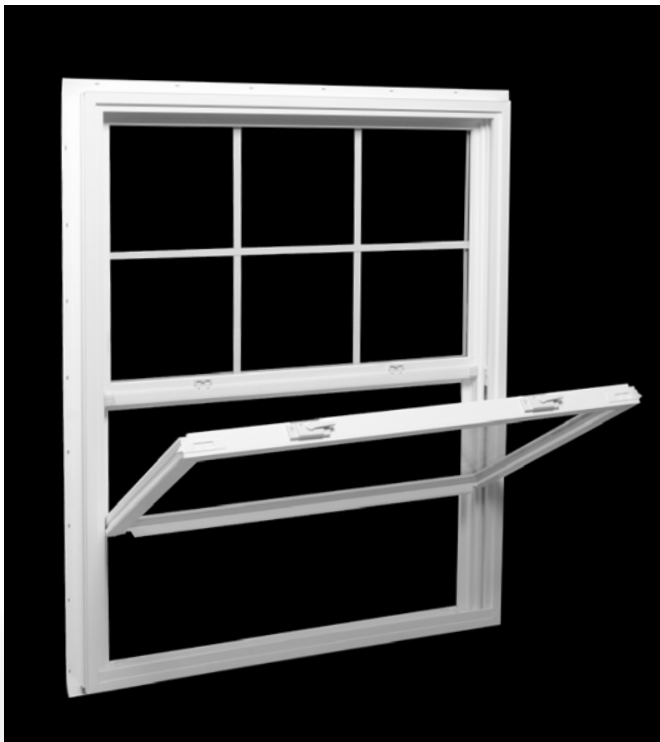
Specialty Shapes



-  Single Hung
-  Double Hung
-  Horizontal Slider
-  Fixed Picture
-  Specialty Shapes

7000 SERIES

The 7000 Series is a reliable vinyl window design that combines quality and affordability with many optional features making it our most desired custom product.



- Sunshield® Virgin Vinyl with Titanium Alloy Compound
- Tru-Seal DuraLite® Warm Edge Flexible Spacer System
- Patented Fusion Welded Frames and Sash
- Multi-Chambered Sash and Main-Frame
- Multi-Point Double Barrier-Fin Weather Stripping System
- Sloped Sill Design
- Main-Frame Jamb Depth Dimension of 3¼"
- Extruded Nail Fin (removable for replacement applications)
- Double Strength Glass Standard
- 3/4" Insulated Glass Unit
- Constant Force Stainless Steel Balance System
- E-Z Tilt™ Sash Design
- Reinforced Innergy™ Rigid Thermal Interlock System Available
- Full and Half Screens Available
- Twin Vent Locks (Double Hung Only)
- Beveled Exterior Main-Frame
- Extruded Interlock at Sash Locking Rail
- Fully Extruded Lift Rail
- Fully Extruded Recessed J-Channel
- Foam-Filled Frames Available

COLOR AVAILABILITY



Arctic
White

Desert
Sand

Classic
Clay

NFRC TEST RATINGS

MODEL	U-FACTOR	SHGC
7000 PW	.27	.27
7100 SH	.28	.26
7200 DH	.28	.26

**Ratings supplied with DS TI-AC 36/Duralite®/Argon/Grids

Questions?

Ask one of our customer service specialists for further performance and test ratings information and why this window is a great choice for new construction or replacement applications.

AVAILABLE OPTIONS



Reinforced Innergy™
Rigid Thermal Interlock
System Available



Foam-Filled
Frames Available



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2900 SERIES

Double Hung



Horizontal Slider



Fixed Picture



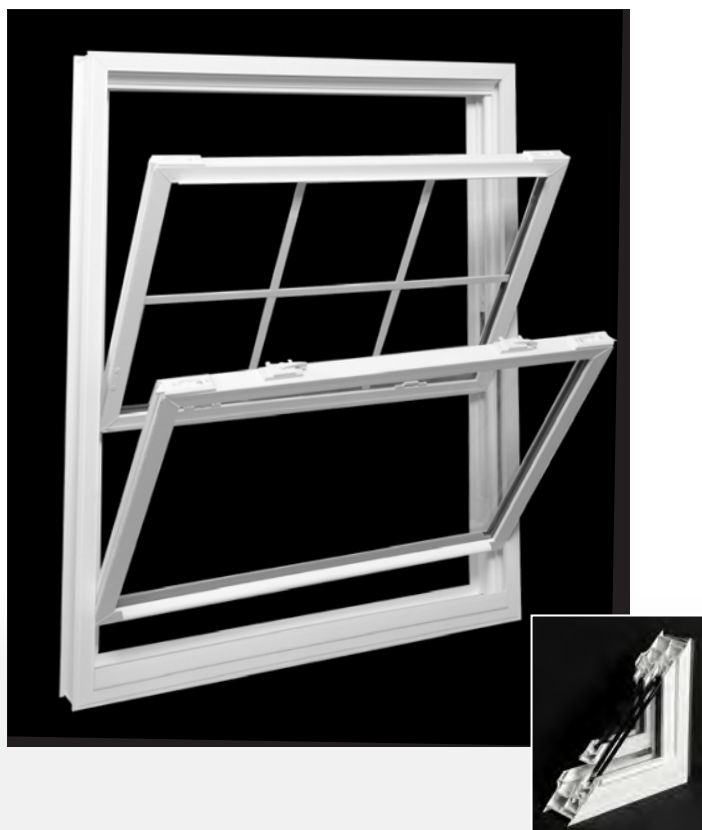
Specialty Shapes



-  Double Hung
-  Horizontal Slider
-  Fixed Picture
-  Specialty Shapes

2900 SERIES

The 2900 Series is known for its beauty, design, performance and highest quality. The custom design features make it a great choice for replacement projects when looking for the highest energy efficiency.



- Sunshield® Virgin Vinyl with Titanium Alloy Compound
- Tru-Seal DuraLite® Warm Edge Flexible Spacer System
- Patented Fusion Welded Frames and Sashes
- Multi-Chambered Sashes and Main-Frame
- Multi-Point Double Barrier-Fin Weather Stripping System
- Engineered Pocket Sill Design
- Main-Frame Jamb Depth Dimension of 3¼"
- Double Strength Glass Standard
- 7/8" Insulated Glass Unit
- Constant Force Stainless Steel Balance System
- E-Z Tilt™ Sash Design
- Reinforced Innergy™ Rigid Thermal Interlock System Available
- Full Screens
- Twin Vent Locks (Double Hung Only)
- Beveled Exterior Main-Frame
- Extruded Interlock at Sash Locking Rail
- Fully Extruded Lift Rail
- Insulating Foam Wrap
- Head and Sill Expanders
- Foam-Filled Frames Available

COLOR AVAILABILITY



Arctic
White

Desert
Sand

Earth
Brown

NFRC TEST RATINGS

MODEL	U-FACTOR	SHGC
2500 PW	.28	.26
2545 DS	.28	.25
2945 DH	.29	.25

**Ratings supplied with DS TI-AC 36/Duralite®/Argon/Grids

Questions?

Ask one of our customer service specialists for further performance and test ratings information and why this window is a great choice for new construction or replacement applications.

AVAILABLE OPTIONS



Reinforced Innergy™
Rigid Thermal Interlock
System Available



Foam-Filled
Frames Available



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2700

SERIES

Double Hung



Horizontal Slider



Fixed Picture



Specialty Shapes





Double Hung

Horizontal Slider

Fixed Picture

Specialty Shapes

2700 SERIES

The 2700 Series combines uncompromised technology and quality with craftsmanship to create a window that maintains efficiency and beauty for many years.



- Sunshield® Virgin Vinyl with Titanium Alloy Compound
- Tru-Seal DuraLite® Warm Edge Flexible Spacer System
- Patented Fusion Welded Frames and Sashes
- Multi-Chambered Sashes and Main-Frame
- Multi-Point Double Barrier-Fin Weather Stripping System
- Sloped Sill Design
- Main-Frame Jamb Depth Dimension of 3¼"
- Double Strength Glass Standard
- 7/8" Insulated Glass Unit
- Constant Force Stainless Steel Balance System
- E-Z Tilt™ Sash Design
- Reinforced Innergy™ Rigid Thermal Interlock System Available
- Full Screens
- Twin Vent Locks (Double Hung Only)
- Beveled Exterior Main-Frame
- Extruded Interlock at Sash Locking Rail
- Fully Extruded Lift Rail
- Insulating Foam Wrap
- Head and Sill Expanders
- Foam-Filled Frames Available

COLOR AVAILABILITY



Arctic
White

Desert
Sand

Earth
Brown

NFRC TEST RATINGS

MODEL	U-FACTOR	SHGC
2700 DH	.28	.25

**Ratings supplied with DS TI-AC 36/Duralite®/Argon/Grids

Questions?

Ask one of our customer service specialists for further performance and test ratings information and why this window is a great choice for new construction or replacement applications.

AVAILABLE OPTIONS



Reinforced Innergy™
Rigid Thermal Interlock
System Available



Foam-Filled
Frames Available



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3000 SERIES

Double Hung



Horizontal Slider



Fixed Picture



Specialty Shapes



-  Double Hung
-  Horizontal Slider
-  Fixed Picture
-  Specialty Shapes

3000 SERIES

The 3000 Series combines the highest quality and technology with the largest selection of premium options at competitive prices for a window that lasts a lifetime.



- Sunshield® Virgin Vinyl with Titanium Alloy Compound
- Tru-Seal DuraLite® Warm Edge Flexible Spacer System
- Patented Fusion Welded Frames and Sashes
- Multi-Chambered Sashes and Main-Frame
- Multi-Point Double Barrier-Fin Weather Stripping System
- Sloped Sill Design
- Main-Frame Jamb Depth Dimension of 3¼"
- Double Strength Glass Standard
- 7/8" Insulated Glass Unit
- Constant Force Stainless Steel Balance System
- E-Z Tilt™ Sash Design
- Reinforced Innergy™ Rigid Thermal Interlock System Standard
- Full Screens
- Routed Flush Mount Dual Cam Locks
- Twin Vent Locks (Double Hung Only)
- Equal-Lite Cove Molded Sash
- Beveled Exterior Main-Frame
- Extruded Interlock at Sash Locking Rail
- Fully Extruded Lift Rail
- Insulating Foam Wrap
- Head and Sill Expanders
- Foam-Filled Frames Available

COLOR AVAILABILITY



Arctic
White



Desert
Sand

NFRC TEST RATINGS

MODEL	U-FACTOR	SHGC
3000 PW	.28	.26
3545 DS	.29	.24
3145 DH	.29	.24

**Ratings supplied with DS TI-AC 36/Duralite®/Argon/Grids

Questions?

Ask one of our customer service specialists for further performance and test ratings information and why this window is a great choice for new construction or replacement applications.

AVAILABLE OPTIONS



Reinforced Innergy™
Rigid Thermal Interlock
System Available



Foam-Filled
Frames Available



IMPACT
SERIES



**Window
Mart** WINDOWS
& DOORS

Single Hung



Double Hung



Fixed Picture



**WHEREVER STORMS
ROLL IN, WINDOW MART®
STANDS STRONG**

 **Window
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- Single Hung
- Double Hung
- Fixed Picture

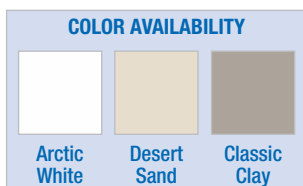
IMPACT SERIES

High impact protection. High impact style. Engineered to perform to some of the toughest weather-related standards, providing safety, strength, and peace of mind... anywhere you call home.



- Energy Star rated glass packages available
- Patented sash to frame interlock to help keep sash secure in high wind conditions
- Heavy duty, integral double wall "Florida flange" to accommodate block installations
- Our 3 1/4" frame includes Integral nailing flange and masonry clip receiver for installation flexibility
- Sloped sill configurations for multiple architectural applications
- 3/4" balance pockets on single and double hung products provide room for heavy duty hardware to accommodate heavy laminate glass packages
- High performance impact designs help provide improved break-in resistance over standard window systems
- Engineered to meet coastal building code requirements up to and including the specifications of ASTM E 1886/1996, Window Zone 4
- Reduces sound
- 24 hour protection from storms

* See performance chart



	Max Size	Min Size	IG Unit	DP Rating
Single Hung	48w" X 72h"	23 1/4w" x 22h"	3/4" Overall .09 PVB Interlayer	50
Double Hung	48w" X 72h"	23 1/4w" x 22h"	3/4" Overall .09 PVB Interlayer	50
Picture Window	50w" X 63h"	12w" x 12w"	3/4" Overall .09 PVB Interlayer	55

Questions?

Ask one of our customer service specialists for further performance and test ratings information and why this window is a great choice for new construction or replacement applications.



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4000

AWNING/CASEMENT SERIES



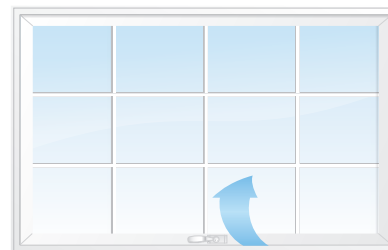
4000

AWNING/CASEMENT SERIES

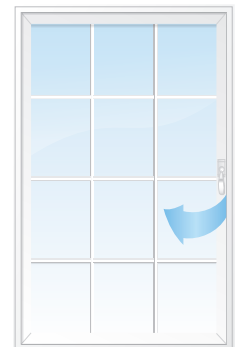
The 4000 Series Awnings and Casements give a high-end look to any style home. Classic styling. Endless possibilities.



- Sunshield® Virgin Vinyl with Titanium Alloy Compound
- Tru-Seal DuraLite® Warm Edge Flexible Spacer System
- Patented Fusion Welded Frame and Sash
- Multi-Chambered Sash and Main-Frame
- Multi-Point Weather Seal System
- Main-Frame Jamb Depth Dimension of 3¼"
- Double Strength Glass Standard
- 3/4" Insulated Glass Unit
- Insulated Glass Unit with Optimal Air Space
- Extruded Nail Fin (removable for replacement applications)
- Full Push/Pull Pin Screen
- Multi-Point Locking System
- Beveled Exterior Main-Frame
- Triple Uniframe Available
- Egress Hinges Available



Awning Configuration



Casement Configuration

COLOR AVAILABILITY



NFRC TEST RATINGS

MODEL	U-FACTOR	SHGC
4325 CS	.27	.25
4350 AW	.27	.25

**Ratings supplied with DS TI-AC 36/
Duralite®/Argon/Grids

Questions?

Ask one of our customer service specialists for further performance and test ratings information making this a great choice for new construction or replacement applications.



9000

BAY/BOW/GARDEN SERIES



9000

BAY/BOW/GARDEN SERIES

Create a whole new dimension for your home with one of our Window Mart® Bay, Bow or Garden windows.



Bay Configuration



Bow Configuration



Garden Configuration



Premium hand crank hardware to open side sashes

COLOR AVAILABILITY



Arctic White



Desert Sand

Questions?

Ask one of our customer service specialists for further performance and test ratings information making this a great choice for new construction or replacement applications.

Bay/Bow

- Window Series of Your Choice
- Sunshield® Virgin Vinyl with Titanium Alloy Compound
- Tru-Seal DuraLite® Warm Edge Flexible Spacer System
- Patented Fusion Welded Frames and Sash
- Multi-Chambered Sash and Main-Frame
- Multi-Point Double Barrier-Fin Weather Stripping System
- Sloped Sill Design or Pocket Available
- Main-Frame Jamb Depth Dimension of 3¼"
- Double Strength Glass Standard
- 3/4" or 7/8" Insulated Glass Unit
- Constant Force Stainless Steel Balance System
- E-Z Tilt™ Sash Design
- Reinforced Innergy™ Rigid Thermal Interlock System Available
- Full or Half Screens
- Twin Vent Locks (Double Hung Only)
- Beveled Exterior Main-Frame
- Extruded Interlock at Sash Locking Rail
- Fully Extruded Lift Rail
- 1¼" Oak Head and Seat Board
- Laminated Vinyl Exterior Wood
- Foam-Filled Frames Available
- Replacement Only

Garden

- Special Order Option
- Tempered Glass Standard

AVAILABLE OPTIONS



Reinforced Innergy™
Rigid Thermal Interlock
System Available



Foam-Filled
Frames Available



5000

SLIDING | HINGED | FRENCH DOORS SERIES






5000

SLIDING | HINGED | FRENCH DOORS SERIES

Window Mart® vinyl doors are manufactured to exacting standards and are available in a wide range of configurations so you can customize that perfect entry for your home.



COLOR AVAILABILITY		
		
Arctic White	Desert Sand	Earth Brown

*Earth Brown available only on Sliding

Sliding

- Sunshield® Virgin Vinyl with Titanium Alloy Compound
- Tru-Seal Duralite® Warm Edge Flexible Spacer System
- Patented Fusion Welded Frame and Sash
- Multi-Chambered Sash and Main-Frame
- Multi-Point Double Barrier-Fin Weather Stripping System
- Raised, Non-Corrosive Aluminum Sill with Thermal Break
- 7/8" Insulated Glass Unit
- Adjustable Brass Roller System
- Sliding Screen
- Interior Thumb Lock
- Matching Color Hardware with Wood Grain Handle
- Nail Fin Available for New Construction Application

Hinged

- Sunshield® Virgin Vinyl with Titanium Alloy Compound
- Tru-Seal Duralite® Warm Edge Flexible Spacer System
- Patented Fusion Welded Frame and Sash
- Multi-Chambered Sash and Main-Frame
- Multi-Point Double Barrier-Fin Weather Stripping System
- Raised, Non-Corrosive Aluminum Sill with Thermal Break
- 7/8" Insulated Glass Unit
- Five Point Locking System
- Extruded Removable Nail Fin
- Brass Hardware with Keylock
- French, Center-Hinged, or Single Unit Designs are Available

Questions?

Ask one of our customer service specialists for further performance and test ratings information making this a great choice for new construction or replacement applications.



Building tomorrow's
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Every Window Mart® window and door product is certified to be made in the USA

What does this mean to you?

This certified seal means that all of our products have been put through rigorous testing standards insuring that the components, manufacturing and assembly are truly “Made in America”.

NO OUTSOURCING Many companies of various products claim that their products are “Made in America”, however in many cases, the products are assembled in America from components manufactured and shipped from foreign countries.

RELIABILITY Throughout generations, American made products have been recognized and respected for the pride and workmanship that has proven to last for years.

QUALITY Strenuous testing and regulations assure consumers that the product is produced safely and of the highest standards for quality.

SUPPORT AMERICA Purchasing products that have been “Made in the USA Certified” support American jobs and the American economy.

Thank you!



Innovative technologies that make a difference for our environment.



The innovative technologies that go into Window Mart® window and door systems ensure optimum performance. Superior weather resistance and excellent color retention are hallmarks of these technologies.

SunShield® Vinyl Compound

SunShield® is an advanced vinyl material developed through an intensive manufacturing process and formulated to withstand the harsh effects of weather and ultraviolet light. This environmentally safe compound exceeds all required materials standards for strength and color retention established by the American Architectural Manufacturers' Association (AAMA®). Products made with SunShield® are warranted against rotting, rusting, cracking, warping, pitting, corroding, peeling, blistering or color failure.

The primary focus of Window Mart's® efforts to promote green building include improved efficiency and reduced impact on the environment and human health. How do **vinyl** windows and doors fit in?

Numerous studies have proven that vinyl-based building materials are effective and responsible alternatives to other building materials.



ENVIRONMENTAL ADVANTAGES

- **Energy efficient**
Vinyl windows require 1/3 less energy to produce than aluminum and steel windows.
- **Reduces waste**
More than 99% of all vinyl ends up in the finished products.
- **Thermal performance**
Window frames and sashes constructed of vinyl maintain interior comfort and reduce energy consumption.
- **Long life-span**
Products can last for decades; then be recycled into new products, extending the material life-span even further.
- **Sustainable**
Nearly 60% of its principal raw material is derived from common salt.
- **Durable**
Vinyl and composite building products will not rot or corrode and do not require frequent cleaning and painting like other materials, reducing the use of harsh chemicals and helping conserve resources.



Responsible Manufacturing
for a Better World



INNERGY™

Rigid Thermal Reinforcements

Innovative
Thermal
Performance
700 Times
Better than
Aluminum



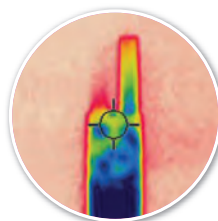
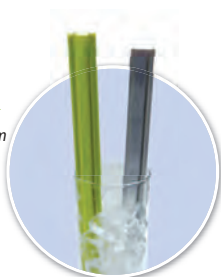
Window Mart® offers Innergy™ Rigid Thermal Reinforcements when reinforcements are needed in the manufacturing of our premium vinyl windows. Innergy™ offers an innovative, energy-efficient alternative to aluminum reinforcements most commonly used.

Reinforcements are commonly used at specific points in every window such as the interlocking meeting rails, and also at specific thresholds of oversized windows.

Innergy™ Rigid Thermal Reinforcements are advanced technological inserts designed to slide into window and door chambers for greater support and insulation.

- **Better thermal performance**
Up to 700 times better than aluminum in material-to-material comparisons
- **Better thermal break**
Impervious to cold or heat
- **Better protection against condensation**
Helps prevent staining that can occur with metal reinforcements
- **Better impact testing**
Resistance to impact versus other reinforcement products
- **Better flexibility**
Will not permanently set when impacted

Innergy™ and Aluminum
in a 32 degree ice bath



Infrared analysis shows
major conductivity in
aluminum and virtually
none with Innergy™*

* Photos taken after
one hour ice bath





CHANGE THE WORLD, START WITH ENERGY STAR®

ENERGY STAR qualified windows feature advanced technologies such as invisible glass coatings, vacuum-sealed spaces filled with inert gas between the panes, improved framing materials, better weather-stripping, and warm edge spacers, all of which reduce undesirable heat gain and loss.

Compared to less efficient windows, ENERGY STAR qualified windows help keep homes warmer in the winter and cooler in the summer.

Independently tested for superior energy performance, ENERGY STAR qualified windows are also better for the environment because lowering energy use helps reduce the emissions of greenhouse gases and air pollutants at the source.

ENERGY STAR QUALIFIED WINDOWS (www.energystar.gov)

Window Mart® is a proud  partner



Do you have questions?

We have answers.

Contact one of our customer service specialists!



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501.760.4730 • 888.283.6278

csr@windowmart.com • windowmart.com

A Special Thank You to:

QUALITY. VALUE. SERVICE.

Our commitment to you is about more than windows.



Read more about why WindowMart® has been chosen by so many customers, retailers and contractors at windowmart.com